



ASSEMBLY INSTRUCTIONS

Saab 9-3 SC V6

Read this before assembly!

Carfully check for dirt and particles in all pipes and hoses. Also check for dirt inside the filter. At smallest hesitation, clean and wipe everything thoroughly before assembly!

Check hoses for deformations, cracks or other leakage. The clamps should be in good condition or to be replaced. Please note, when fitting BSR air filter, do not tighten the air filter to hard, be gentle. Check before and after testdrive that everything are tight and firm.



ASSEMBLY INSTRUCTIONS

Saab 9-3 SC V6

Proposal of tools:

- Ratchet with extender,
- Socket 13.
- Wrench 10 and 13.
- Torx 25 and 27.
- Phillips screwdriver .



1. Material overview:



2. Remove the air filter box (1). Start with the lid. Loosen the torx screws and the hose clamp. Lift up the bottompart. (The original rubber lead-throughs is not to be used)



3. Mount the rubber lead-through (2) and the rod (3) with M8 screw/nut (do not tighten fully yet). Mount the washers as the picture shows.



4. Mount the pipe (5) to the heat shield (4). Use M5.



5. Mount the heat shield:
Start with connecting the intake hose (6) to the pipe and the steering pin in the rubber lead-through (7). Mount the rod (8) with M6. (Do not tighten fully yet). Mount the rod (9) to the air filter before it connects to the intake pipe and the chassis upper hold. Tighten all the loose screws (3), (8), (9).
Enjoy.