

Mounting instructions OptiFlow Saab 9-3 SS/SC 4 cyl.

Proposal of tools:

¼ inch ratchet
¼ inch socket 7,10,13
Wrench 13
Torx 20, 30
Phillips screwdriver
Screwdriver

Material overview:



1.

Disassemble:

Loosen the connector to the air-mass meter (1). Demount the air-filter box (2) incl. the air-mass meter in one piece. (The original rubber lead-through's is not to be used)



2.

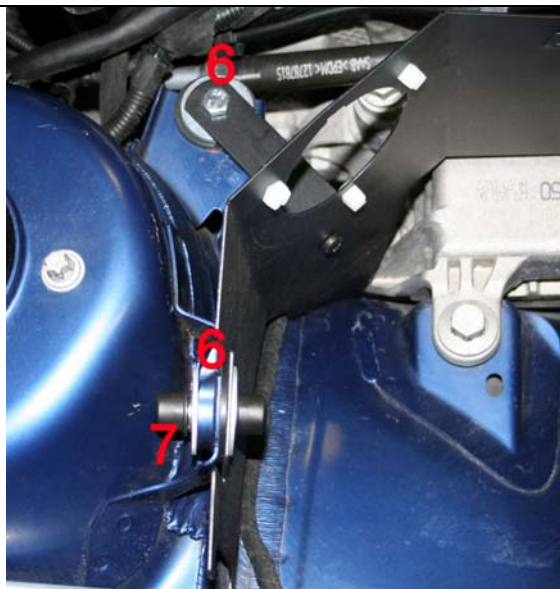
Assemble:

Move the air-mass meter to BSR air pipe (10 pict 5.)
Mount the plastic clips (3) to the Heat shield.
Mount the rod (4) use M6. Do not tighten fully yet.



3.

Mount the heat shield in the original holdings (5) and (6 pic 4.) Use M8 screw, nut and washer. First fasten the shield to the lower holding (5). Do not tighten fully yet.



4.

Now fasten the shield in the rear holdings (6) Use 1 rubber washer and 2 steel washer to each holding. Make sure the shield is correctly fitted, then tighten all the loose screws . Mount the plastic covers as picture shows (7).



5.

Mount the air pipe to the heat shield. (With the flang 8 on the outside of the shield as picture shows.) Use screw (3psc) Mount the air-mass meter. Tighten the hose clamps (9). Attach the connector to the air-mass meter (10).



6.

Mount the air filter and tighten the hose clamp.

NOTE for Aero model's;
Mount the small filter with the tie wrap.